



Premium Quality  
Adhesives

# Leech Products

P.O. Box 2147  
Hutchinson, KS 67504

[www.leechadhesives.com](http://www.leechadhesives.com)

620.669.0145  
800.992.9018  
FAX 620.669.1183

[sales@leechadhesives.com](mailto:sales@leechadhesives.com)

## **X 30<sup>®</sup> CONTACT CEMENT**

### **BRUSH GRADE**

### **NEOPRENE CONTACT ADHESIVE**

**BASE:** Resin Modified Neoprene Rubber

**VISCOSITY:** 800 cps  $\pm$  100 cps

**SOLIDS:** % by Weight 26%  $\pm$  1%

**SOLVENT:** Ketone, Hydrocarbon Resin Blend

**POUNDS PER GALLON:** 7.2 lbs/gal

### **DESCRIPTION**

Leech X 30<sup>®</sup> is a fast-drying contact cement. The adhesive offers rapid strength build up, high ultimate strength, with greater than normal open time and a high softening point. The adhesive has excellent specific adhesion to metal and finds use in automotive soft trim and in bonding high-design decorative plastic laminates, and honeycomb or Styrofoam to metal and wood bases.

### **APPLICATION**

The adhesive is designed for brush or roller application.

### **BONDING TIME**

Apply adhesive to both surfaces and allow the solvent to evaporate. Mating surfaces will be between 2 minutes and 30 minutes, depending on temperature and humidity.

### **CAUTION**

Surfaces should be clean, dry and free from oil or grease.

### **DANGER**

Keep adhesive away from sparks and flames. Provide adequate ventilation while applying.